

Work Order ID 115211

April-11-14 8:02:38 AM

115211

Page 1

Item ID: D412-709-023

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Hinge Panel Door Replacement Push-Out Window Clear

Start Date: 3/18/14 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 3/18/14 Req'd Qty: 2.00 *2*

Customer:

Reference:

Run Start *NR1*

Approvals: Process Plan: *MCS*

Date: *14-04-11* Tooling:

Date:

Stop *NR2*

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev C								
100	Document Control	0.00							
100	DOCUMENT CONTROL	0.00							
DC	Memo <i>M.A.D.</i>								
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D412-709-023 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

MAY 23 2014

DAS
06
9-89

MCS 14-04-11

(2)

APR 17 2014

24

APR 17 2014

DAS
06
9-89

2x

DAS
28
9-89

APR 11 2014

DAS
31
9-89

MAY 23 2014

2x

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Page 2

Item ID: D412-709-023

Accept

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NS1

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NR1

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging				DAS 06 9-89	2X			
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-709-023								
	Identify and StockLocation: <u>20</u>								
140		0.00							
140	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

PP 115208

MAY 23 2014

MW 14-05-27

14-05-26

Picklist Print

April-11-14 8:02:44 AM

Page 1

Work Order ID: 115211

115211

Parent Item: D412-709-023

D412-709-023

Parent Item Name: Hinge Panel Door Replacement Push-Out Window Clear

Start Date: 3/18/14

Required Date: 3/18/14

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP A06.12.18New issueec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3237-1	DAS	Manufactured	No			110	f	233.9000	6	13		DAS 28 9-89	APR 11 2014
24 *D3237-1*	05 9-89								**				
Seal Retainer(Price Per Sq Ft)													

Location	Loc Qty	Loc Code
ST404	233.9	
105246	217.3	
32825	10.1	
60148	6.5	

CUT (1) 72.00"

D3237-3

Manufactured No

110 f 233.0000

6 13

DAS
28
9-89

24 *D3237-3*

Seal Filler(Price Per Sq Ft)

Location	Loc Qty	Loc Code
ST404	233	
105247	233	

CUT (1) 72.00"

D3543-1

Manufactured No

110 Each 4.0000

1 2

DAS
28
9-89

24 *D3543-1*

Hinge Panel Door Push-Out Window

Location	Loc Qty	Loc Code
ST216	4	
92387	4	
	110	Each 5.0000

D3561-1

Manufactured No

110 Each 5.0000

1 2

DAS
28
9-89

24 *D3561-1*

Seal Insert Tool

Location	Loc Qty	Loc Code
ST055	5	
100592	5	

DAS
31
9-89

APR 17 2011

REFERENCE ONLY

DAS
06
9-99

IIN-D412-709

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5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1		D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			1				D3236-1	WINDOW
							D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
							D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
							D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1			D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW

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Revision: C

Date: 06.11.27